

Date: Thursday, 7/3/2008 3:33:19 PM
 User: Kim Johnston

Process Sheet

31

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : DUAL DISSABLING KIT MEDIUM BELL
 Job Number : 40229
 Estimate Number : 12327
 P.O. Number : Part Number : D412738011
 This Issue : 7/3/2008 S.O. No. : Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : / / Type : MACHINED PARTS Drawing Revision : N/A
 Previous Run : 40170 Material :
 Written By : Due Date : 7/30/2008 Qty: 2 Um: Each
 Checked & Approved By : 08.07.04
 Comment : Est Rev:D Removed Manufacturing 06-03-06 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-738-011 CHG002

S 08/08/08

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D3368041 Tail Rotor Pedal Disabling Kit



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pedal Lock Assembly

40190 x 2

S 08/08/08 @

4.0 D3393041 Battery Lock Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Battery Lock Assembly

37148 x 1 34431 x 1

S 08/08/08 @

5.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 08/08/08 @

6.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-738-011

Location:

PPP Rev:

Ensure that keys are attached to D3368-041 and D3393-041

S 08/08/08 @

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 7/3/2008 3:33:19 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DUAL DISSABLING KIT MEDIUM BELL

Job Number: 40229

Part Number: D412738011

Job Number:



Seq. #:

Machine Or Operation:

Description :

D3368-041 Key Numbers

D3393-041 Key Numbers

B40190 =

C316A

B40190 = C420A

B37148 = C420A

B34431 = C420A

7.0

QC21

FINAL INSPECTION/W/O RELEASE



(2)

Comment: FINAL INSPECTION/W/O RELEASE

2008/08/11

Job Completion



MF 08-08-08.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 08/08/2008 11:21:24 AM
User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DUAL DISSABLING KIT MEDIUM BELL
Job Number : 40229	
Estimate Number : 12327	
P.O. Number :	Part Number : D412738011
This Issue : 08/08/2008 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : 03/07/2008 Type : MACHINED PARTS	Drawing Revision : N/A
Previous Run : 40170	Material :
Written By :	Due Date : 30/07/2008 Qty: 2 Um: Each
Checked & Approved By :	
Comment : Est Rev:D Removed Manufacturing 06-03-06 JLM	

Additional Product

REFERENCE ONLY

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL *2008.8.08*
Photocopy bluefile and create labels per PPP D412-738-011 CHG002

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	D3368041	Tail Rotor Pedal Disabling Kit
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
Pedal Lock Assembly

Job Completion

